

# Application: Glazed areas, low walls, long runs or as a feature

Solray Gilled Tube provides an efficient, space saving and attractive heat emitter.

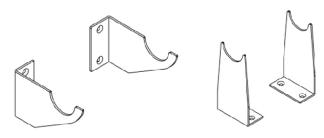
Available in a wide variety of pipe diameters, lengths, and RAL colours, Solray Gilled Tubes can be joined together into long runs to cater for almost all situations.

Solray Gilled Tube is manufactured in our Swansea factory by special purpose machines which wind a steel strip onto medium or heavy weight steel tubes in a continuous spiral.

The fin has a semi-flat profile with a regular crimped contact area resulting in a perfect mechanical bond all along the fin. Additionally, the fins are welded to the tube at each end which means the heat transfer properties will not deteriorate or loosen over time even in the most severe conditions.

Solray Gilled Tube can be supplied in nominal lengths of 0.5m, 1.0m, 1.5m, 2.0m, 2.5m and 3.0m. Bespoke lengths and heavy weight BS 1387 tube are available on request.

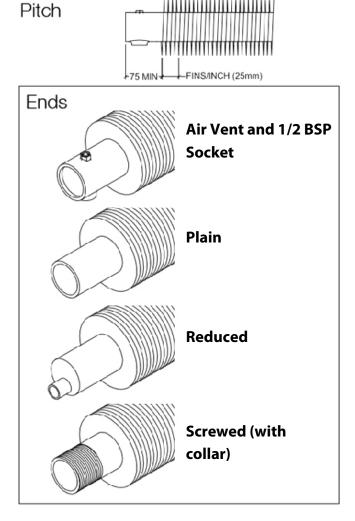
Floor or wall mounting brackets are available and can be powder coated to match the colours chosen for the tubes.



**Wall Brackets** 

**Floor Brackets** 







## **Gilled Tube**

#### **Solray Gilled Tube Technical Specifications**

- Manufactured from Schedule 40 seamless steel tube
- All steel continuous gilling
- Perfect mechanical bonding of gills onto pipe
- Plain, Screwed, or reduced Tube ends
- Powder coated to any RAL colour.
- Individual lengths up to 3m

#### Nominal Bore: 32mm (1.25") with 19mm fins

Pitch: 5 Fins Per Inch
Dry weight/M: 7.9 KG
Total diameter: 80mm

Output in Watts / Metre			Mean Water Temperature (°C)						
		60	62.5	67.5	70	75	80		
	18	389	436	499	517	584	651		
Ambient Temp °C	19	377	422	483	502	572	638		
	20	365	407	468	486	559	626		
	21	356	396	458	477	547	614		
	22	347	385	448	468	535	602		

Pitch: 4 Fins Per Inch
Dry weight/M: 7.1 KG
Total diameter: 80mm

Output in Watts / Metre			Mean Water Temperature (°C)							
		60	62.5	67.5	70	75	80			
	18	317	356	407	422	476	531			
Ambient Temp °C	19	308	344	394	409	466	521			
	20	298	332	382	397	456	511			
	21	290	323	374	389	446	501			
	22	283	314	366	382	436	491			

#### Nominal Bore: 50mm (2") with 25 mm fins

Pitch: 4 Fins Per Inch

Dry weight/M: 11.2 KG

Total diameter: 111mm

Output in Watts / Metre			Mean Water Temperature (°C)						
		60	62.5	67.5	70	75	80		
	18	502	563	644	667	754	840		
Ambient Temp °C	19	487	545	624	648	738	824		
	20	471	526	604	628	722	809		
	21	459	512	592	616	707	793		
	22	447	497	579	604	697	777		

Pitch: 3 Fins Per Inch

Dry weight/M: 9.65 KG

Total diameter: 111mm

Output in Watts /6			Mean Water Temperature (°C)						
		60	62.5	67.5	70	75	80		
	18	352	394	451	468	528	589		
Ambient	19	341	382	437	454	517	578		
Temp °C	20	330	369	424	440	506	567		
remp C	21	322	359	415	432	495	556		
	22	314	348	405	424	484	545		



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### Other sizes, fins and pitches available on request

TUBE	HEIGHT	O/DIA	FINS	OUTPUT	WEIGHT
NOM.	OF	OF	PER	AT 82°C / 71°C	KGS
BORE	FINS	GILLS	INCH (25mm) 7	<b>WATTS / M</b> 316	PER METRE 3.21
1/2"	1/2"	1 3/4"	6	277	3.12
1/2 15mm	1/2 12.7mm	45mm	5	230	2.81
15111111	12.711111	4511111	4	129	2.48
			7	368	4.95
3/4"	1/2"	2"	6	320	4.55
20mm	12.7mm		5	272	4.25
2011111	12.7mm	51mm	4	220	3.20
			6	640	7.44
1"	3/4"	3/4"	5	535	6.49
			4	435	5.95
25mm	19mm	70mm	3	335	4.76
			6	718	9.00
1 1 / 4 !!	2/48	2.5/22!!	5		
1 1/4"	3/4"	3 5/32"		608	7.90
32mm	19mm	80mm	4	496 382	7.10
a a /a!!	1"	2.5 (0)	3		6.10
1 1/4"	-	3 5/8"	3	640 490	7.88
32mm	25.4mm	93mm		775	6.70
4.4.011	2/48	2.2.(0)	6		10.47
1 1/2"	3/4"	3 3/8"	5	650	9.31
40mm	19mm	86mm	4	530	8.18
			3	410	7.07
1 1/2"	1"	3 7/8"	4	690	8.70
40mm	25.4mm	98mm	3	530	7.40
	2/48	2 = (21)	2	370	6.12
2"	3/4"	3 7/8"	4	608	10.42
50mm	19mm	98mm	3	470	9.08
			2	320	7.74
2"	1"	4 3/8"	4	785	11.20
50mm	25.4mm	111mm	3	550	9.65
			2	391	8.20
2 1/2"	3/4"	4 1/2"	4	710	14.90
65mm	19mm	114mm	3	553	12.80
·- ··			2	392	10.80
2 1/2"	1"	5"	4	930	17.70
65mm	25.4mm	127mm	3	710	14.80
			2	475	12.20
3"	3/4"	5"	4	735	18.20
80mm	19mm	127mm	3	602	16.30
e			2	440	14.40
3"	1"	5 1/2"	4	1037	21.30
80mm	25.4mm	140mm	3	775	18.90
			2	557	16.50
4"	1"	6 1/2"	4	1350	25.94
100mm	25.4mm	165mm	3	1039	22.52
			2	728	19.14

