



SIGMA Zero



## SIGMA Zero

High efficiency water source chillers and heat pumps with natural refrigerant

**20÷70 kW**

versatile  
Heating · Cooling · Ventilation

# SIGMA Zero

WATER

SOURCE meets natural

# PROPANE

refrigerant



Single circuit inverter compressors unit with plate heat exchangers:

- Water cooled inverter heat pump and chiller with R290
- 4 versions for different applications
- Hot water up to 75°C
- Installation flexibility (indoor/outdoor version)
- Compact footprint (<math><1\text{m}^2</math>)
- Eurovent certified performance

M I S S I O N

# ZERO

E M I S S I O N

# CLIMATE CHANGE FIGHT | EUROPEAN CLIMATE STRATEGY IS GOING TO BE UPDATED AND REINFORCED

## TARGET

Reduction of **55%** Greenhouse Gas emission by **2030**

Increased **renewable energy** (above **32%**) by **2030**

**Net-zero** Greenhouse Gas Emission by **2050**

## HOW?

**F-gas** regulation Regulation

**Renewable** Energy Directive

European Performance of Buildings Directive (**EPBD**)

Ecodesign **ERP** Directive



Keep temperature increase below **1.5°C**

Become a climate neutral economy

# R290

NATURAL REFRIGERANT



## SUSTAINABLE CHOICE

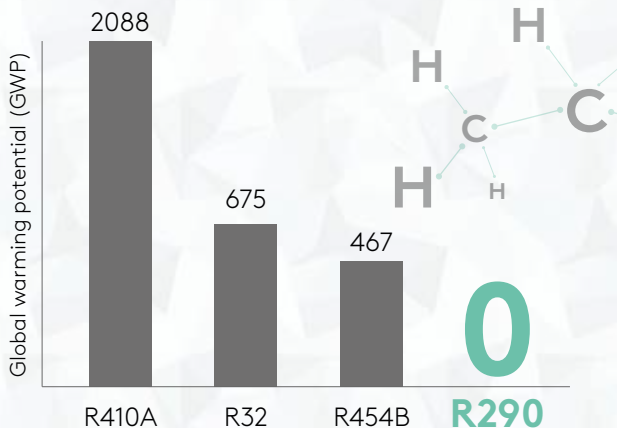
- Nearly zero Global Warming Potential (GWP≈0\*)
- Natural fluid
- Natural non toxic refrigerant
- No Ozone Layer impact
- 40% gas charge compare to R410A

## RELIABLE CHOICE

- Implementation of the highest safety standard

## SMART CHOICE

- No carbon tax
- Pushed by incentivation schemes
- Future-proof natural solution. On going HFC phase-out



(\*) GWP (AR6), pursuant to IPCC VI, evaluated over a span of 100 years.

# TEWI

TOTAL EQUIVALENT WARMING IMPACT

TEWI [tons CO<sub>2</sub> eq.]

Direct emissions + Indirect emissions

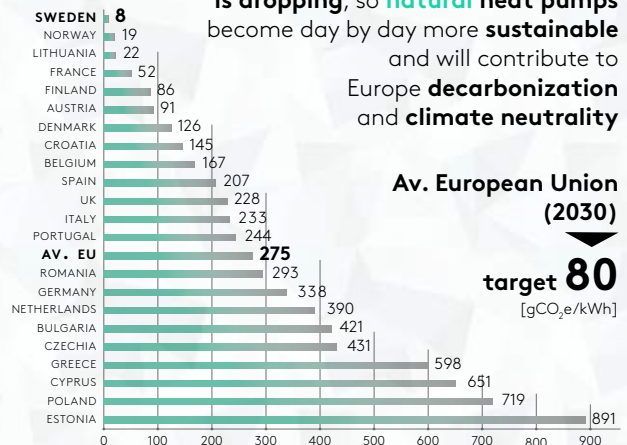
Leakage rate per year  
Service life (years)

Leftover refrigerant after disposal  
Global Warming Potential

Plant cooling / Heating load  
Efficiency

Electricity consumption  
CO<sub>2</sub> emission intensity

European electricity **carbon intensity is dropping**, so **natural** heat pumps become day by day more **sustainable** and will contribute to Europe **decarbonization** and **climate neutrality**



Av. European Union (2030)

target **80**  
[gCO<sub>2</sub>e/kWh]

Electricity emission intensity [gCO<sub>2</sub>e/kWh], 2019 data, Source EEA

**SIGMA Zero** HAS  
**MINIMUM CARBON FOOTPRINT**  
THANKS TO ITS  
**HIGH EFFICIENCY**  
AND  
**LOW CHARGE OF PROPANE**

# CAPACITY RANGE/VERSIONS

**SIGMA Zero Hi OH** 5 sizes > SCOP up to 6,3  
HEAT PUMP

**SIGMA Zero Hi HP** 5 sizes > SCOP up to 6,1  
REVERSIBLE HEAT PUMP

**SIGMA Zero Hi HPW** 5 sizes > SCOP up to 6,5  
HEAT PUMP REVERSIBLE WATER SIDE

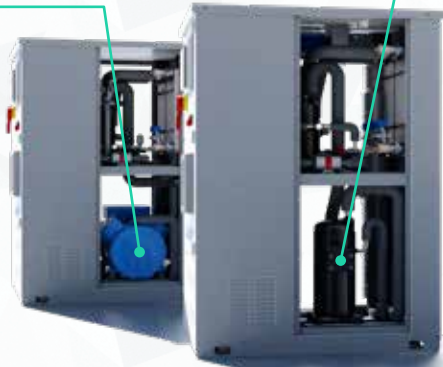
**SIGMA Zero Hi** 5 sizes > SEER up to 6,8  
CHILLER

20 70 kW

Net cooling capacity at A35 W 12-7 / according to EN14511

Inverter Reciprocating compressor

Inverter Scroll compressor



# OPERATING LIMITS



Space heating and domestic hot water production up to **75°C**

Comfort cooling and process applications cold water from **-10° ÷ 20°C**



**INDOOR**  
INSTALLATION

Ventilated enclosure class IV\*

**INSTALLATION**  
**FLEXIBILITY**

**OUTDOOR**  
INSTALLATION

Open space class III\*

# BOOSTERLINK



System  
Integration

- Optimal synergy between the Swegon units
- 3-way valve control of the SIGMA Zero source temperature
- A single-point of control and monitoring

**SIGMA Zero Hi OH**

## BOOSTERLINK



**Swegon Heat Pump**  
@ medium temperature



## BLUEYE CONNECT

REMOTE ACCESS TO UNIT

SAVE MONEY  
FAST SERVICE

## BLUEYE CLOUD

CLOUD RECORDING DATAPOINTS

PREDICTIVE MAINTENANCE  
CUSTOMER REPORTING  
ANALYSIS



## SYSTEM SCALABILITY

SIMULTANEOUS  
MANAGEMENT



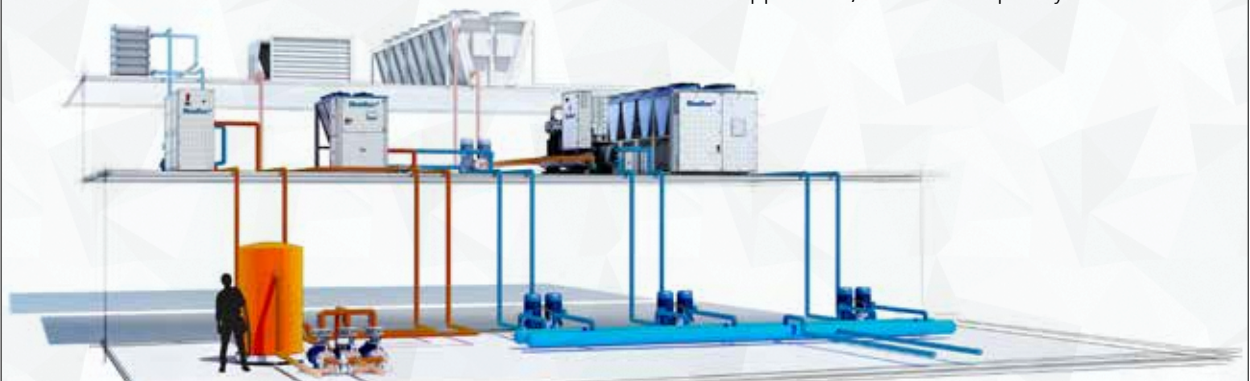
PLANT  
management



## HYZER HYDRONIC OPTIMIZER

**BLUETHINK solution to manage several units,  
components and devices and build an  
optimized System.**

- **Advanced algorithms** to maximize system total efficiency
- **Less Opex** thanks to lower energy consumption
- **Flexible management** of multi units, variable water flow and external devices (drycoolers, cooling towers, boilers,..)
- **Real time** energy consumption to obtain advanced structured data analysis
- **Modular design** to perfectly suit any project requirements in terms of application, size and complexity



# versatile

Heating · Cooling · Ventilation

